

5/26

SPLIT

DART AEROSPACE LTD	Work Order:	23529 A
Description: Inner Fwd Saddle	Part Number:	D5953
Drawing: D5953 Rev. A	Qty:	X2

03.05.16

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg not required</i>	<i>DF</i>	05.06.08	4
2	STORES	Issue material from stock: D6101-007 (7075-T7351) Cut Size 2.50" x 7.50" X 8.25" (Grain along 7.50") Batch: <i>023250</i>	<i>E</i>	05.06.15	2
3	HAAS	Setup W/O No. _____ Setup Inspection last completed _____ by _____	N/A		
4	HAAS	Machine as per folio D5953 Ensure Batch Number is entered	<i>E</i>	05.06.17	2
5	HAAS	Deburr and Tumble	<i>BC</i>	05.06.17	2
6	QC	Inspect Level 1 Fill Out Inspection Sheet	<i>BC</i>	05.06.17	2
7	QC	Inspect Level 8 Audit Inspection Sheet	<i>CF</i>	05.06.17	2
8	METAL	Acid etch and alodine as per QSI 005 4.1	<i>ML</i>	05.06.20	2
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	<i>FC</i>	05.06.20	2
10	QC	Inspect Level 3	<i>ML</i>	05.06.20	2
11	STORES	Pack in foam, identify and stock	<i>CL</i>	05.06.21	2
12	EXPEDITING	Close Work Order Inspect level 21 Cost / Part : <i>13521/50.22</i>	<i>DF</i>	05.06.28	2

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order: 23529
Description: Inner Fwd Saddle	Part Number: D5953
Inspection Dwg: D5953 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5953 Rev. A and record below:

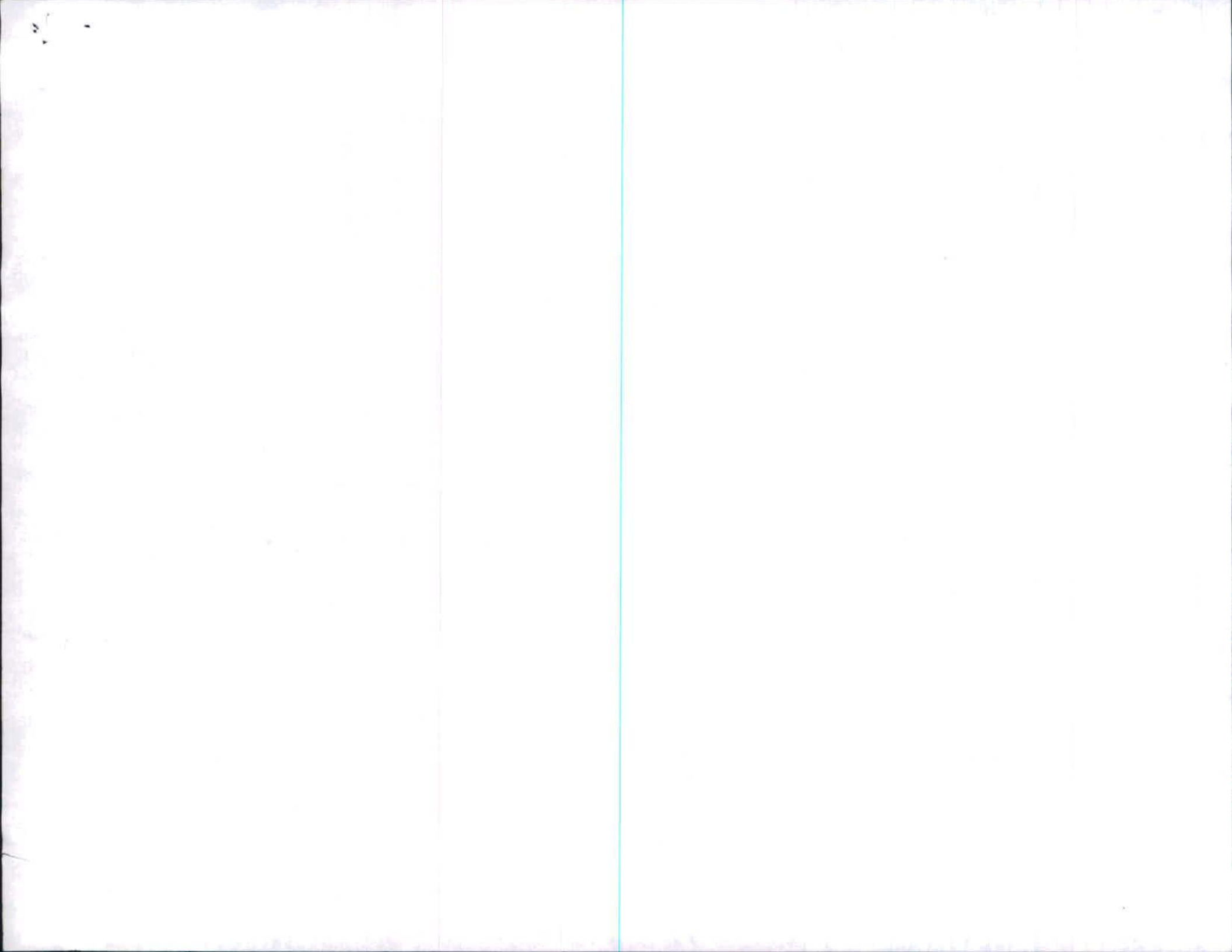
				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	✓	✓				
B	1.745	1.755		1.750	1.750				
C	5.245	5.255		5.250	5.250				
D	6.995	7.005		7.001	7.000				
E	5.745	5.755		5.750	5.750				
F	4.745	4.755		4.750	4.750				
G	0.313	0.318	DT8686	✓	✓				
H	1.522	1.532		1.527	1.527				
I	3.048	3.058		3.054	3.054				
J	4.575	4.585		4.581	4.580				
K	0.313	0.318	DT8686	✓	✓				
L	0.240	0.260		0.251	.250				
M	0.490	0.510		0.497	.498				
N	0.240	0.260		0.251	.251				
O	7.990	8.010		8.001	8.003				
P	0.240	0.260		0.254	.255				
Q	0.307	0.312		.312	.312				
R	0.760	0.765		.761	.761				
S	0.490	0.510		0.500	.500				
T	1.375	1.395		1.378	1.376				
U	2.000	2.020	DT8696 A/B	✓	✓				
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	BG
Date:	05/06/17

Audited by:	EP
Date:	05/06/17

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686 & DT8696 A/B	KJ/RF RF	#

RELEASED
03.06.18 RF



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 08, 2005
09:56 am

Work Order No : 0023529
Project Name : D5953
Project For : WK526
Work Order Type : Main
Main WO Number :
House Part Number : D5953
Description : Saddle
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 06-07-05
Est Finish Date : 06-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00